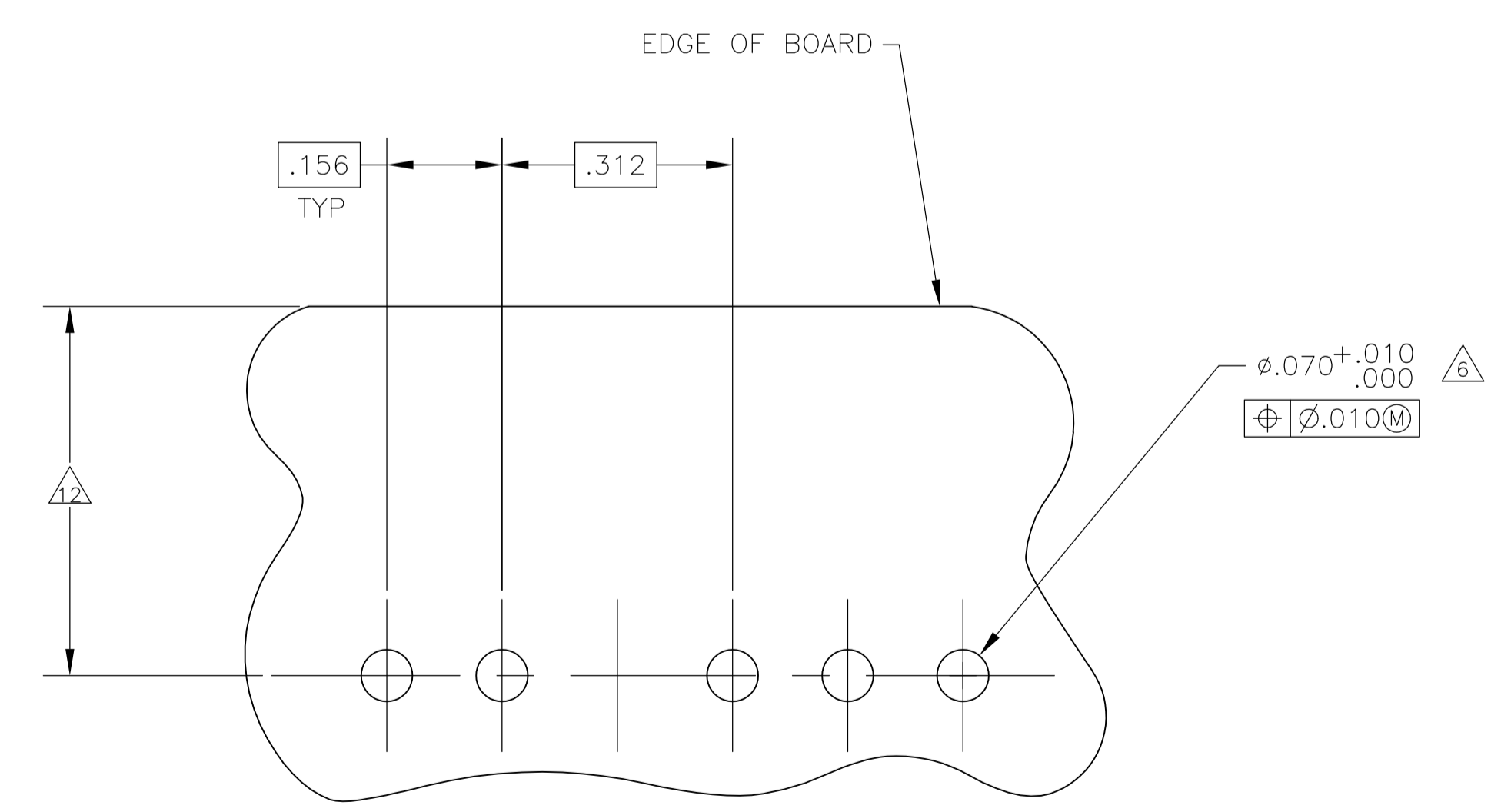
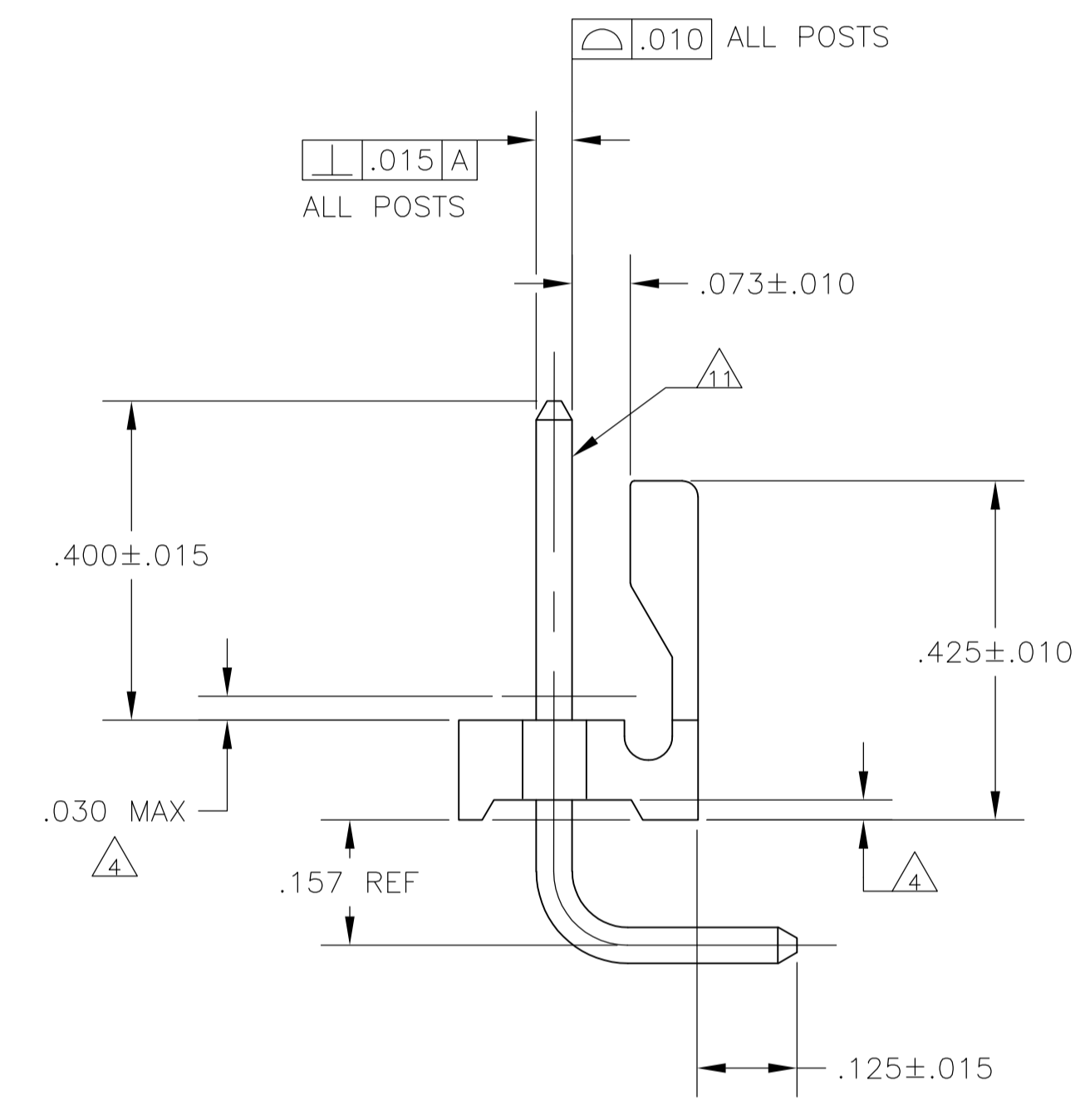
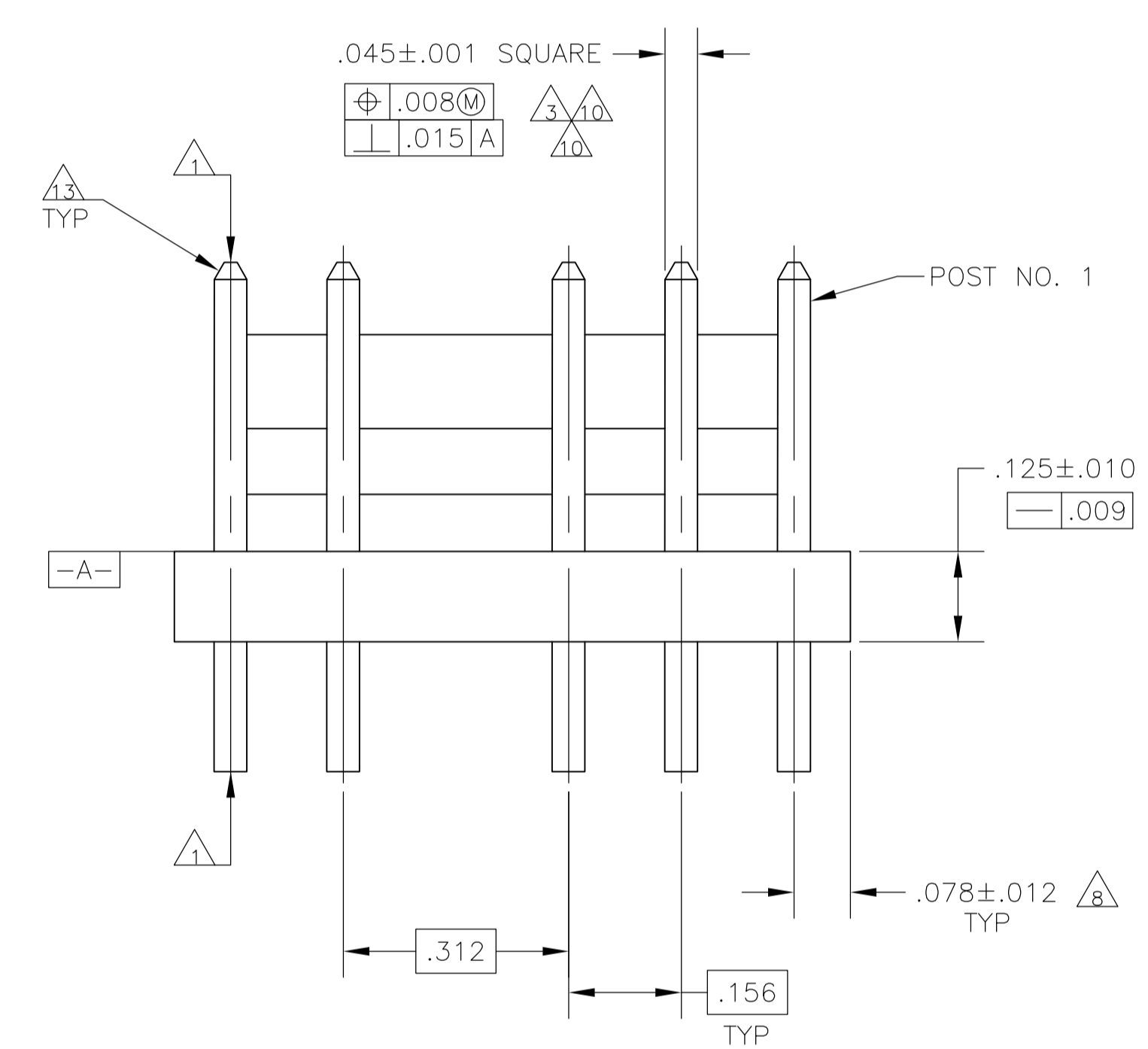
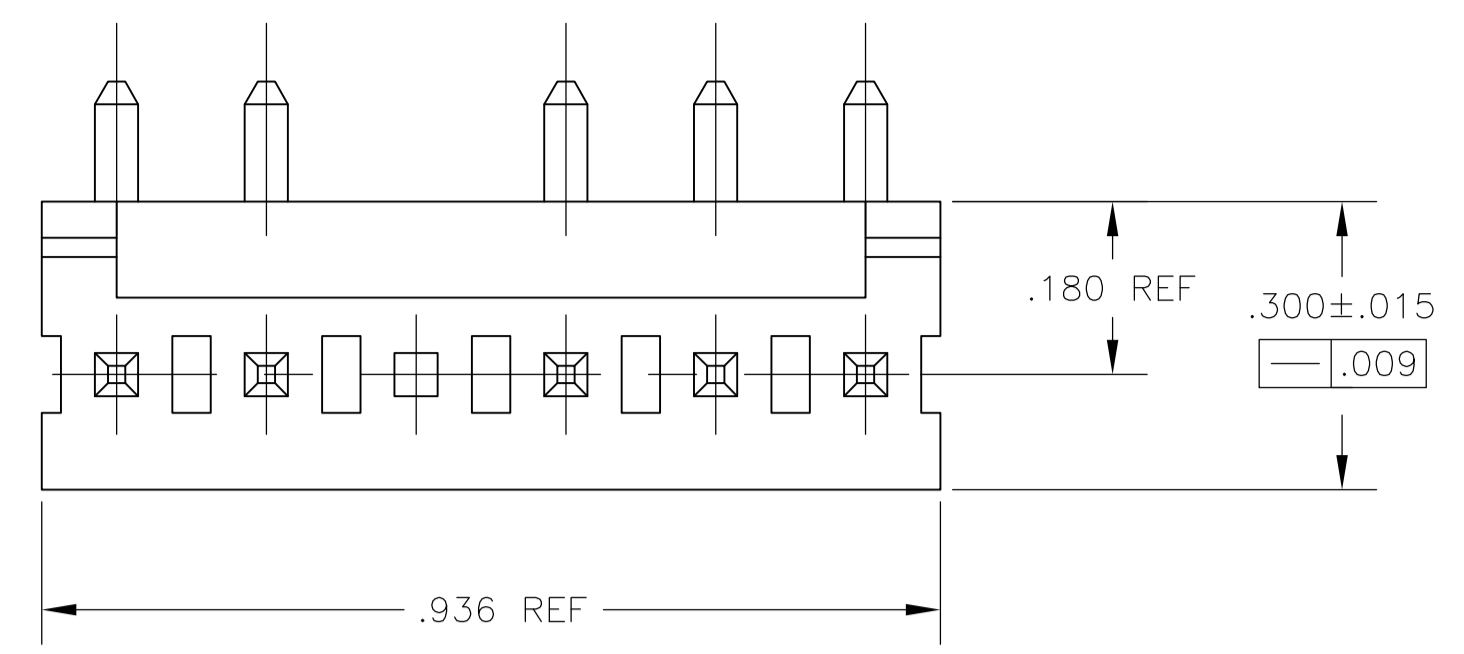


LOC	DIST	REVISIONS			
CM	00	REV	DATE	BY	APP'D
J		REVISED PER ECO-12-016930	05OCT12	KH	SM



RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL:  
HEADER - THERMOPLASTIC POLYESTER  
GLASS-FILLED 94V-0 (NATURAL)  
POST - COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .500-.650 WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR .500 MIN WHEN MATING WITH A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

IN	MM	IN	MM
.068	1.73	-	-
.065	1.65	-	-
.063	1.60	.936	23.77
.060	1.52	.650	16.51
.045	1.14	.500	12.70
.030	0.76	.450	11.43
.015	0.38	.425	10.80
.012	0.30	.312	7.92
.010	0.25	.300	7.62
.009	0.23	.180	4.57
.008	0.20	.157	3.99
.005	0.13	.156	3.96
.003	0.08	.125	3.18
.001	0.03	.078	1.98
.000	0.00	.070	1.78
IN	MM	IN	MM

CONVERSION TABLE

644408-1 SHOWN

5	644408-2
4	644408-1
POST NO. OMITTED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ANGLES ± -
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MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
			A1	00779	644408	

CUSTOMER DRAWING SCALE 5:1 SHEET 1 OF 1 REV J